

Coating Additives - Overview

Expertise in Bio-based Technology





Lankem, founded in 1999, is a rapidly expanding business supplying innovative chemical products to industrial markets such as coatings, emulsion polymerisation, agrochemicals, textiles, oils and lubricants and industrial cleaning.

In recent years we have shifted our focus to the development of novel bio-based dispersants and have introduced a range of new products based upon patented BioLoop technology.

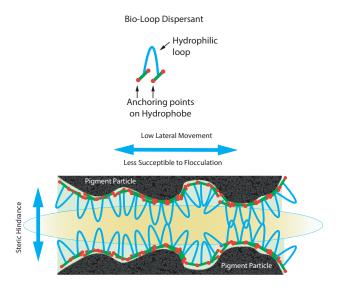
Expertise in Dispersant Design

We pride ourselves on being able to provide true expertise and assistance to help the formulator develop new products and technologies. We have a dedicated laboratory facility aimed at innovation and testing of new bio-based products, and we see technical support as key to the growth of the business. As a company we continually develop new technical solutions to meet customer demand for high-performance products.

Our Chemistries

Surfactants contain both a hydrophobic and a hydrophilic section, and as a combination of these two characteristics within the molecule, many different properties can be achieved. From our historical expertise in surfactant technology, we offer a range of products over each of the surfactant types: anionic, nonionic, cationic and amphoteric.

Green technologies are becoming ever more important as a driver to a more sustainable world. Lankem have developed a new range of propietry dispersants with BioLoop technology. These products have a renewable carbon idex of >98% and are extermely mild, with low ecotoxicity. Studies have shown that products using BioLoop tehcnology can be classed as readily biodegradable according to EC 1272/2008 4.1.2.9.5, enabling Lankem to offer a greren alternative to conventional dispersing agents for the coatings industry.



Global Player

A network of both agents and sales offices are in place to offer support to all global regions. The head office is located in the UK, with a sales office located in Ireland to support the European business and a sales office in the US to support North America.

Quality and the Environment

We view both quality and environmental compliance as essential components of the business. As expected we are a quality assured company with compliance in accordance with ISO9001 and with an excellent environmental profile, we have been certified to ISO14001. As a member of the Responsible Care programme, we are committed to managing the business both ethically and responsibly. Our Occupational Health and Safety Management System is certified to the ISO45001 standard.

Bio-based Dispersants

All dispersing agents on our range are:

- VOC free
- APE free

Lankem offer a range of innovative bio-based dispersants using our patented BioLoop technology. Each dispersant molecule has two hydrophobes, based on soybean, rapeseed or sunflower, that are then connected with a hydrophilic loop originating from molasses. The two hydrophobes help to achieve maximum bonding and spacing on the particle surface to deliver superior stability and dispersing properties.

Key Features

- Based on BioLoop technology
- Renewable carbon index > 98%
- Ultra-mild
- No skin or eye irritancy
- Low ecotoxicity
- Biodegradable
- A green alternative to conventional dispersing agents
- Hazard label free

Soybean Variants

Soybean is from a sustainable crop and is readily available. Although designed for aqueous systems, Lansperse BIO691 is also suitable for use in solvent systems and can be used in universal tinting systems.

Lansperse BIO691

Lansperse BIO801

Lansperse BIO868

Rapeseed Variants

Rapeseed is a good sustainable crop with no environmental concerns. This range of products will be specifically ideal for dispersions in the cosmetics and personal care industries.

Lansperse RPS11

Lansperse RPS25

Lansperse RPS43



Sunflower Variants

The newest innovation within the Lankem biobased dispersant range, our sunflower variants offer good performance over a range of pigment types and surface chemistries.

Lansperse SUN10

Lansperse SUN20

Lansperse SUN30





Dispersing Agents for Aqueous Systems



Lankem offer a range of dispersing agents to meet the needs of formulators who are dispersing particles into aqueous systems. These give advantages such as more efficient pigment dispersion, improved stability and higher quality coatings.

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Product Name	Appearance	Activity %	Pour Point °C	Viscosity* cP	Organic	Inorganic	Carbon Black	Titanium Dioxide	Key Features	
Biobased Dispersing Agents for Aqueous - Soybean Variants										
Lansperse BIO691	Liquid	100	10.0	468	igodot		igodot		Stable in both aqueous and solvent systems	
Lansperse BIO801	Liquid	80	-8.0	509					Good sustainability profile and performace	
Lansperse BIO868	Liquid	75	-8.0	539					>98% RCI, good dispersion performance	
Biobased Dispers	Biobased Dispersing Agents for Aqueous - Rapeseed Variants									
Lansperse RPS11	Liquid	100	8.0	501	ightarrow				Sustainable crop, broad pigment compatability	
Lansperse RPS25	Liquid	80	11.2	584	\bigcirc				Good dispersion performance on PB15.3	
Lansperse RPS43	Liquid	75	10.0	556				igodol	Good sustainability profile and performance	
Biobased Dispers	ing Ag	ents	for A	queou	ıs - Su	nflow	er Vai	riants		
Lansperse SUN10	Liquid	100	7.0	334					Compatible with a range of solvent systems	
Lansperse SUN20	Liquid	80	6.0	947			ightarrow		Good performance over a range of pigments	
Lansperse SUN30	Liquid	75	15.0	1252					Good sustainability profile and performance	
Dispersing Agent	s for A	quec	ous Sy	/stems	s - Cor	nventi	onal T	ypes		
Lansperse LT87	Liquid	80	18.5	620			igodol		41% biobased with boosted hydrophilic nature	
Lansperse DS200W	Liquid	80	< 0	620	ightarrow		ightarrow		Good performance over a range of pigments	
Lansperse DS80	Liquid	80	15.0	978		ightarrow			Best performance with inorganic pigments	
Lansperse SPA	Liquid	40	< 0	251					Designed for inorganics and extenders	
Lanwet JH1	Liquid	70	< 5	284					Powerful wetting agent, very effective on PY42	
Lansperse DS145	Solid	100	N/A	N/A		ightarrow			Solid dispersant for a wide range of applications	

* Viscosity of product as supplied measured at 25°C Reccomendations based upon our screening tests, we advise full testing in your systems to include disperant loading optimisation

Key Features

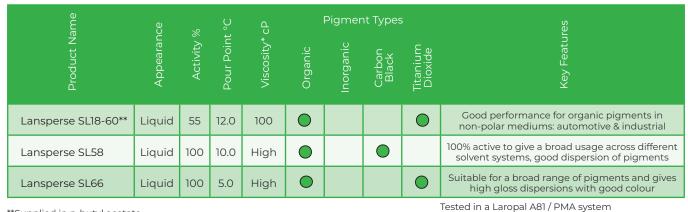
- **Powerful dispersing** properties
- Extreme high gloss
- **Enhanced steric** hindrance
- Good colour strength
- Low flocculation
- Fast particle size reduction

Dispersing Agents for Non-Aqueous Systems



Dispersing agents are used to provide effective dispersion of a wide range of solid materials such as inorganic and organic pigments. The dispersant molecule is a high molecular weight polymeric material, the structure of which can be optimised to give the correct affinity to the dispersed particle surface whilst offering good steric hindrance. The careful design of the optimum dispersant architecture can provide a range of products that can allow the preparation of high solids dispersions of low particle size, that exhibit excellent rheology and stability.

Solvent Systems



**Supplied in n-butyl acetate

UV Systems

e	ଚ	% ht °C		Ъ		Pigment Types		;	ŝ
Product Nar	Appearance	Activity 9	Pour Point °C	Viscosity*,	Organic	Inorganic	Carbon Black	Titanium Dioxide	Key Featu
Lansperse UV74	Liquid	100	10.0	High					Good quality dispersions in UV monomer, giving excellent gloss when cured
Lansperse UV93	Liquid	100	5.0	High	ightarrow				Applicability across a broad range of pigments giving good colour strength

Tested in DPGA, TMP(EO)TA and Ebecryl 452

Compatibility Agent for Pigmented Coatings

Lansperse UT57

Give your coating formulations a performance boost! Lansperse UT57 helps to improve colour strength and reduce flocculation problems for pigment dispersions and paint formulations. Product can be added during processing or as a post-additive, and also benefits from being classed as readily biodegradable.





Universal Tinters

Key Features

- Ease of use can be added to the millbase or as a post additive
- Improves compatibility
- Reduces rub-out (flocculation)
- Improves colour acceptance and hence stronger tints
- Suitable for both inorganic and organic pigments
- Bio-based
- Hazard label free

Lansperse BIO691

Lansperse BIO691 is unique as it is soluble in both aqueous systems and a wide range of solvents. As well as being a very effective dispersing agent, it is also biobased.

Universal tinters, also known as universal colourants, are essential components in the paint and coatings industry.

Universal tinters are used to create a wide range of colours by mixing them with base paints or coatings. They come in various colours (such as red, blue, yellow, black, etc.) and can be combined to achieve custom shades.

When you need a specific shade that isn't available off-theshelf, universal tinters allow you to fine-tune the colour by adding precise amounts of the desired colourant.

They work with different types of paint bases, including waterbased, solvent-based, and oil-based paints. This versatility makes them suitable for various applications. As Lansperse BIO691 is soluble in a wide range of systems it can be used in both solvent and aqueous formulations.



Humectant for Aqueous Coatings

Kemectant EB3

A humectant that can be used to protect the in-can drying of paint and coating formulations by maintaining a moist air gap at the top of the tin. Kemectant EB3 also exhibits properties to help improve the freeze-thaw stability of aqueous pigment dispersions and coatings.

Open time is the time available in which the coating applied can be worked into a previously coated area. It is a key performance property for coatings, particularly for brush applications. Humectants slow the open times for better paint drying and minimal brush lines.

Key Features

- Prevents in-can drying
- Increases open time
- Improves freeze-thaw stability
- No VOC

Defoamers

Dfoam AX1

A mineral oil based defoamer for use in a wide of aqueous environments.

Dfoam AR2

Has the same composition as Dfoam AX1 but contains additional hydrophobic particles to provide an additional defoaming boost. Both antifoam and defoamer are the same in many respects but the term antifoam suggests the prevention of the generation of foam and a defoamer operates by causing the collapse of the foam that has already been generated.

Both Dfoam AXI and Dfoam AR2 are silicone-free antifoams that effectively prevent air entrainment, froth and foam. Antifoams coalesce minute air bubbles in the liquid, allowing them to rise easily to the surface, and promotes rapid bubble film rupture on the surface of the liquid. Foaming is not only suppressed during manufacture, but it also remains suppressed during stirring and application by the consumer. Foam control is easily and effectively achieved with our antifoam products, ensuring an economical method of foam control.

The recommended dosage level is up to 0.5%.



Foaming before addition of Dfoam

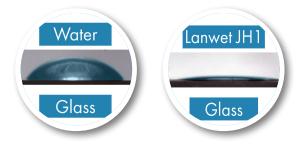


Foam control during aeration after Dfoam added

Wetting Agents for Aqueous Systems

Moving away from fluorosurfactants?

Many formulators are looking for alternatives to fluorosurfactants. Our substrate wetters offer a good alternative and are environmentally acceptable.



Lanwet JH1

Lanwet JHI is an extremely effective wetting agent for a wide range of different substrates.

Lansperse BIO691 and Lansperse BIO868

Our new bio-based substrate wetting agents have two hydrophobes helping them to adhere to difficult substrates.

Acetal	Acrylic Sheet	Aluminium	Coated PVC	Copper	GV Steel
					•
Glass	Lino	Nylon 6	Nylon 66	PE1000	PET G
	Glass				

	Polycarbonate	Polypropylene	PTFE	Rigid PVC	Stainless steel	Ceramic Tiles
Lanwet JH1						
Lansperse BIO691						

Product Name	Appearance	Activity %	Pour Point °C	Viscosity at 25°C cP	Surface Tension at 0.1% Aqueous mN/m	Key Features
Lanwet JH1	Liquid	70	< 5	284	2.0	Anionic functionality
Lansperse BIO691	Liquid	100	10.0	468	35.4	Nonionic, biobased
Lansperse BIO868	Liquid	75	-8.0	539	39.2	Nonionic, biobased

Product Portfolio

Product Name	Appearance	Activity %	Application Summary				
Biobased Dispers	ing Agents	- Soybean V	ariants				
Lansperse BIO691	Liquid	100	Biobased dipsersing agent, suitable for universal tinter systems				
Lansperse BIO801	Liquid	80	Biobased dispersing agent suitable for aqueous systems				
Lansperse BIO868	Liquid	75	Biobased dispersing agent suitable for aqueous systems				
Biobased Dispers	ing Agents	- Rapeseed	Variants				
Lansperse RPS11	Liquid	100	Biobased dispersing agent suitable for aqueous systems				
Lansperse RPS25	Liquid	80	Biobased dispersing agent suitable for aqueous systems				
Lansperse RPS43	Liquid	75	Biobased dispersing agent suitable for aqueous systems				
Biobased Dispers	ing Agents	- Sunflower	Variants				
Lansperse SUN10	Liquid	100	Biobased dipsersing agent, suitable for universal tinter systems				
Lansperse SUN20	Liquid	80	Biobased dispersing agent suitable for aqueous systems				
Lansperse SUN30	Liquid	75	Biobased dispersing agent suitable for aqueous systems				
Dispersing Agent	s for Aqueo	us Systems	- Conventional Types				
Lansperse LT87	Liquid	80	41% biobased with boosted hydrophilic nature				
Lansperse DS200W	Liquid	80	Good performance over a range of pigments, nonionic				
Lansperse DS80	Liquid	80	Co-dispersant with Lansperse DS200W, anionic				
Lansperse SPA	Liquid	40	Designed for good dispersion of inorganics and extenders				
Lansperse DS145	Solid	100	Solid dispersant, particularly effective for zinc oxide dispersions				
Dispersing Agents for Solvent Systems							
Lansperse SL18-60	Liquid	55	Suitable for a wide range of pigments, supplied in n-butyl acetate				
Lansperse SL58	Liquid	100	High actives gives usage with different solvents, good level of performance				
Lansperse SL66	Liquid	100	Suitable for a broad range of pigments and gives high gloss dispersions				
Dispersing Agent	s for UV Sys	tems					
Lansperse UV74	Liquid	100	Good quality dispersions in UV monomer, giving excellent gloss when cured				
Lansperse UV93	Liquid	100	Applicability across a broad range of pigments giving good colour strength				
Compatability Ag	ent for Disp	ersions					
Lansperse UT57	Liquid	92	Improves compatbility and colour performance of coating formulations				
Substrate Wetting	Substrate Wetting Agent						
Lanwet JH1	Liquid	70	Powerful wetting agent with anionic functionality				
Humectant							
Kemectant EB3	Liquid	80	Prevents in-can drying, increases open time and improves freeze-thaw stability				
Defoamers							
Dfoam AX1	Liquid	100	Mineral oil based defoamer				
Dfoam AR2	Liquid	100	Mineral oil defoamer with additional hydrophobicity				



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